

# Work Order ID 139148

\*139148\*

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Monday, November 16, 2015 9:14:11 AM

Item ID: D3237-1-0980

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Seal-98"

Start Date: 11/16/2015 Start Qty: 10.00

\*10\*

Cust Item ID:

Required Date: 11/16/2015 Req'd Qty: 10.00

\*10\*

Customer:

Reference:

Approvals: Process Plan: *ML3*

Date: **NOV 16 2015** Tooling:

Date:

Run Start \*NR1\*

QC:

Date: SPC (Y/N):

Date:

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |  |
|----------|--------------|--|
| D3237    | Rev B        |  |

|           |                                   |      |
|-----------|-----------------------------------|------|
| 100       | Small Fab                         | 0.00 |
| *100*     | Memo                              | 0.00 |
| Small Fab | Cut as per dwg D3237 ( 98" long ) |      |

10x DAS 28 9-89 NOV 16 2015

|                 |                                               |      |
|-----------------|-----------------------------------------------|------|
| 110             | QC5- Inspect part completeness to step on W/O | 0.00 |
| *110*           | Memo                                          | 0.00 |
| QC              |                                               |      |
| Quality Control |                                               |      |

10x 2B 15-11-16

|           |                                                     |      |
|-----------|-----------------------------------------------------|------|
| 120       | Identify as per dwg & Stock Location: <i>ST422A</i> | 0.00 |
| *120*     | <i>6x</i>                                           | 0.00 |
| Packaging | Memo                                                |      |
| Packaging |                                                     |      |

4x sold

10x DAS 28 9-89 NOV 16 2015

**Work Order ID 139148**

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Item ID: D3237-1-0980

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Seal-98"

Start Date: 11/16/2015 Start Qty: 10.00

**\*10\***

Cust Item ID:

Required Date: 11/16/2015 Req'd Qty: 10.00

**\*10\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

**\*130\***

QC

Memo

0.02

Quality Control

ML5

NOV 16 2015

ML5

NOV 16 2015

# Picklist Print

Monday, November 16, 2015 9:14:17 AM

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Work Order ID: 139148

\*139148\*

Parent Item: D3237-1-0980

\*D3237-1-0980\*

Parent Item Name: Seal-98"

Start Date: 11/16/2015

Required Date: 11/16/2015

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 11.04.26 as per dwg rev.B DD verf:EC

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D3237-1                         |                        | Manufactured  | No          |                     |                  | 100             | f                  | 557.7137       | 8.1666      | 85.96421     |               |                |        |

\*D3237-1\*

Seal Retainer(\$ Per Ft)

\*\*

DAS  
28  
9-89

NOV 16 2015

Location

Loc Qty

Loc Code

ST420

557.7136837

128283

90.3936837

134740

467.32

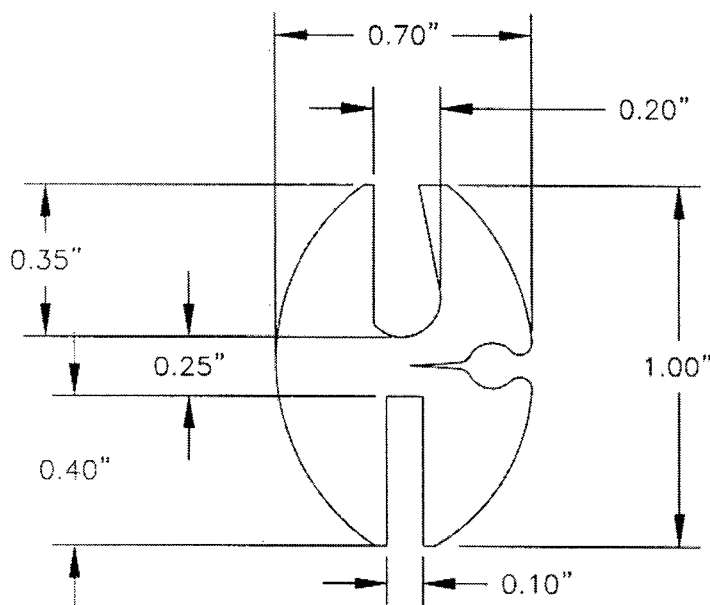
86



|                  |               |                                                   |                        |
|------------------|---------------|---------------------------------------------------|------------------------|
| DESIGN<br>#      | DRAWN BY<br># | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br>#     | APPROVED<br># | DRAWING NO.<br>D3237                              | REV. B<br>SHEET 1 OF 1 |
| DATE<br>04.05.05 |               | TITLE<br>SEAL                                     | SCALE<br>NTS           |
| A                | 04.01.22      | NEW ISSUE                                         |                        |
| B                | 04.05.05      | REMOVE (REF) & ADD QSI 018                        |                        |

RELEASED  
04.05.12

## SPECIFICATION CONTROL DRAWING

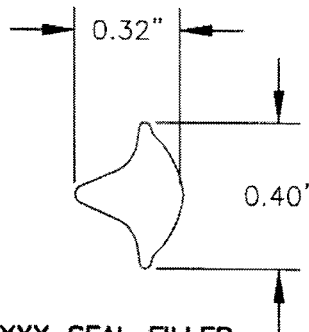


139.14.8.MLS  
1571-16

### D3237-1-XXXX SEAL RETAINER

WHERE 'XXXX' IS LENGTH IN TENTHS OF INCHES  
EG. 98.0" LONG EQUALS D3237-1-0980

PURCHASE: MILL SUPPLY, INC. P/N R-1025  
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE  
SPECIFIED



### D3237-3-XXXX SEAL FILLER

WHERE 'XXXX' IS LENGTH IN TENTHS OF INCHES  
EG. 98.0" LONG EQUALS D3237-3-0980

PURCHASE: MILL SUPPLY, INC. P/N R-1029  
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE  
SPECIFIED

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